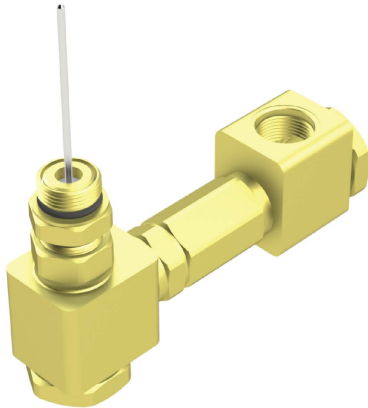


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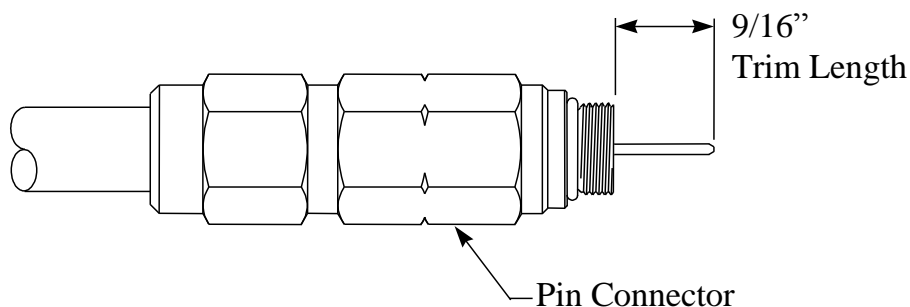
Install Instructions



PRODUCT IMAGE:



1. Loosen the equipment seizure screws.
2. Measure and trim the pin of the 180 Degree Adapter according to equipment manufacturer's specification.
3. Thread the port nut on the 180 degree adapter into the equipment until hand tight. Further tighten 1/8 to 1/4 turn (20-25 ft/lb) with a wrench.
4. Remove the dust cap(s) of the 180 degree adapter and loosen seizure screws.
5. Trim the pin of the connector to 9/16" as shown below in the diagram.
6. Hand tighten the pin connector into the 180 Degree Adapter. Wrench tighten an additional 1/8 to 1/4 turns (20-25 ft/lb) while holding the adapter with another wrench.
7. Install the prepared cable into the pin connector and fully tighten per the connector manufacturers installation instructions.
8. Finger tighten the seizure screw(s) to the pin within the adapters, then tighten an additional 1/8 to 1/4 turn (10 in/lb) with a screw driver or nut driver.
9. Hand tighten the jam nut of the 180 Degree Adapter to the equipment housing while holding the connector in position, then further tighten the jam nut with a wrench an additional 1/8 to 1/4 turns.
10. Hand tighten the jam nut between the 90 degree blocks, then further tighten 1/8 to 1/4 turns with a wrench.
11. Tighten the seizure screw within the equipment housing according to the manufacturer's specification.



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