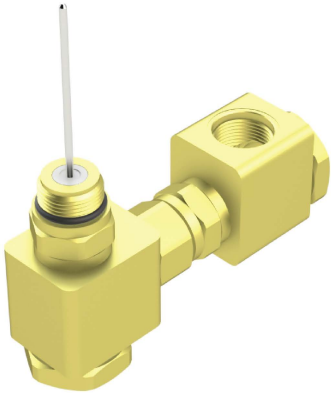


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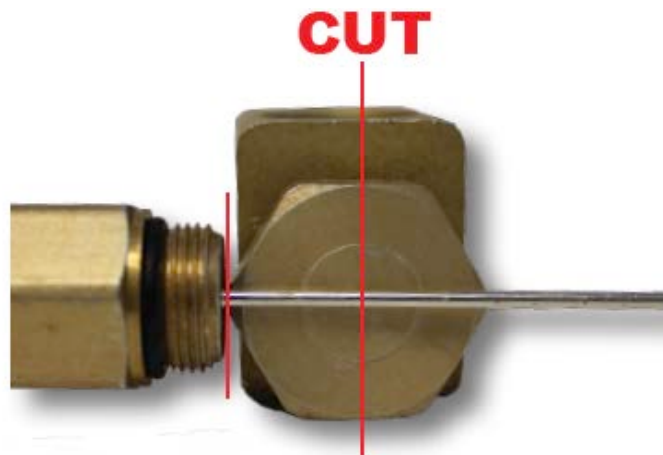
Install Instructions



PRODUCT IMAGE:



1. Loosen the equipment seizure screws.
2. Measure and trim the pin of the 180 Degree Adapter according to equipment manufacturer's specification.
3. Thread the 180 Degree Adapter into the equipment housing approximately 3 1/2 turns.
4. Remove the dust cap of the 180 degree adapter and loosen seizure screw.
5. Trim the pin of the connector to 9/16" as shown below in the diagram.
6. Hand tighten the pin connector into the 180 Degree Adapter then wrench tighten an additional 1/8 to 1/4 turns while holding the adapter with another wrench.
7. Install the prepared cable into the pin connector and fully tighten per the connector installation instructions.
8. Finger tighten the seizure screw to the connector pin within the adapter, then tighten an additional 1/8 to 1/4 turn (10 in/lb) with a screw driver or nut driver.
9. Hand tighten the jam nut of the 180 Degree Adapter to the equipment housing while holding the connector in position, then further tighten the jam nut with a wrench an additional 1/8 to 1/4 turns (20 / 25 ft/lb).
10. Hand tighten the jam nut between the 90 degree blocks, then further tighten 1/8 to 1/4 turns with a wrench.
11. Hand tighten the dust cap(s) to the adapter then tighten an additional 1/8 to 1/4 turn (20 - 25 foot-pounds) with a wrench while holding the adapter bodies stationary with a second wrench.
12. Tighten the seizure screw within the equipment housing according to the manufacturer's specification.



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